

Date: Tuesday, 24/06/2008 12:58:20 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SUPPORT PLATE
Job Number	: 40024		
Estimate Number	: 13386		
P.O. Number	:	Part Number	: PB6743001147
This Issue	: 24/06/2008 S.O. No. :	Drawing Number	: B6743001 PAGE24
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 01/07/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>mf 08-06-24</u>		
Comment	: Est Rev:A 08-06-19 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S090	6061-T6 .090 Sheet
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Comment: Qty.: 0.6241 sf(s)/Unit Total : 3.1206 sf(s)
 6061-T6 .090 Sheet
 batch: 14295 LB 8-6-24

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1
 Prog Rev: B1

LB 8-6-24

2-Deburr if necessary LB 8-6-24

(16)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

LB 8-6-24

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

808/66/24

(16)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: Form as per dwg B67-43001

873

08/09 24

(16)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 12:58:20 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT PLATE

Job Number: 40024

Part Number: PB6743001147

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/06/26 (X16)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

PL 08.07.02

16

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/08

Job Completion



W 08-07-04

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

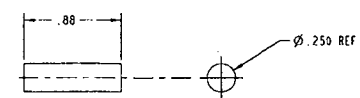
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

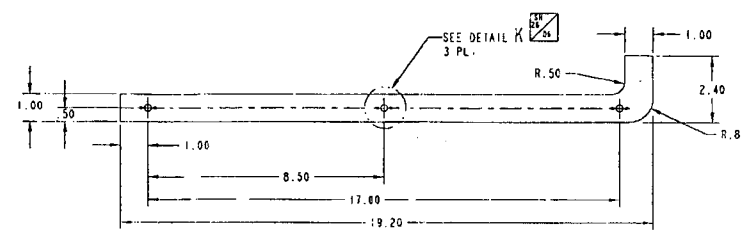
NOTE: Date & initial all entries

RELEASED
06 09 20

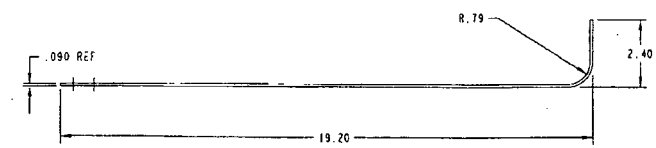
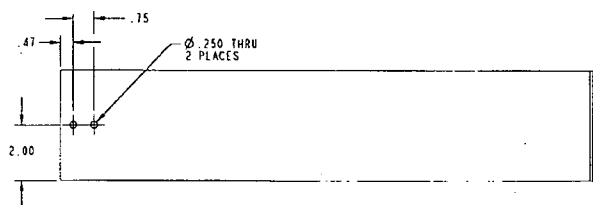


① -155 PIN
MATL: .250 RND, 303 SS
AMS5640 COND A
SCALE 2.000

.090 THK REF



④ -149 SIDE PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500



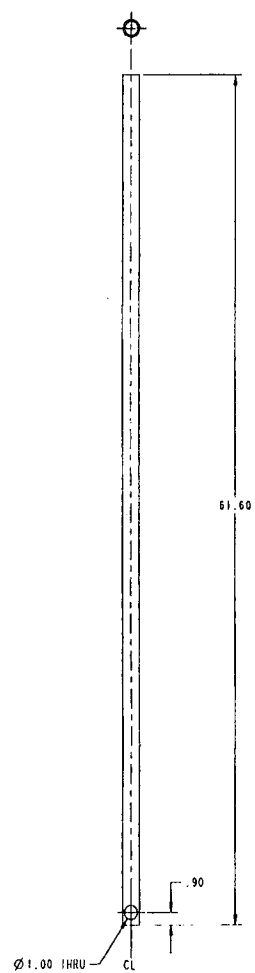
② -147 SUPPORT PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500

#40024

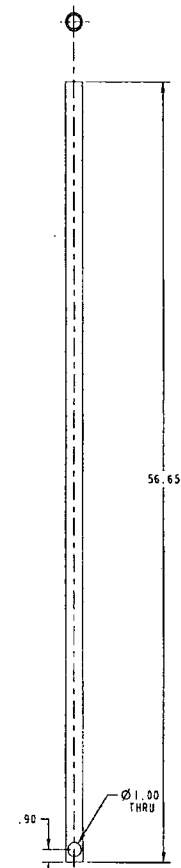
PREMIER AVIATION, INC.
9002 Aviation Parkway, Grand Prairie, Texas 75050
DATE: 08/01/81
D/C: SUV8
REV: 81
SHEET: 28 OF 45

ORIGINAL

REFERENCE ONLY



① -255 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



④ -259 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

